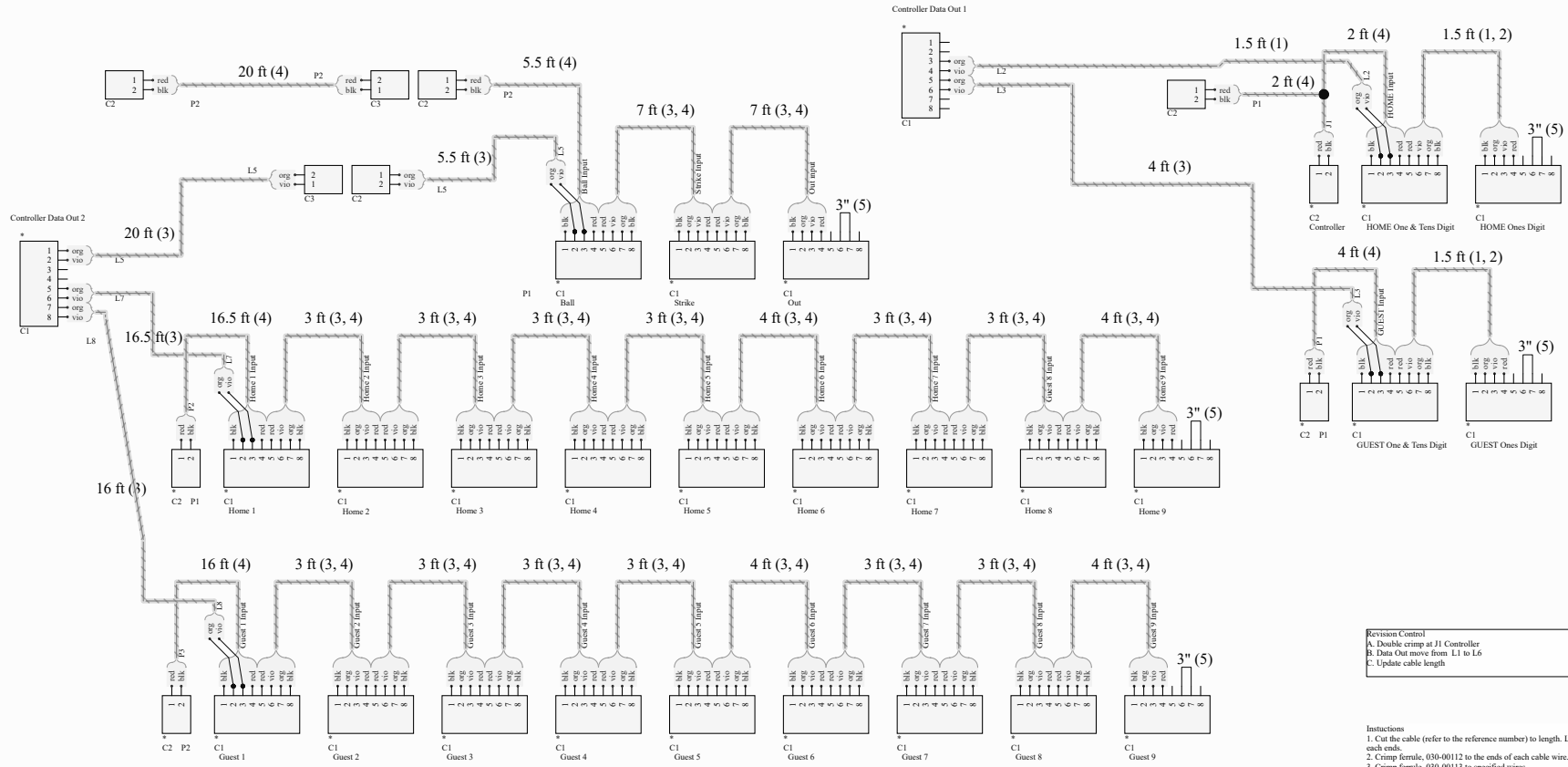
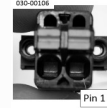
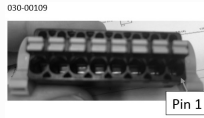


Qty	Ref	Item Number	Description
4.5'	1	025-00046	WIRE,PVC 18AWG 300V TWSTD,G/FP
1.5'	2	025-00099	WIRE,PVC 18AWG 300V TWSTD
1.36'	3	025-00057	WIRE,TWSTD,18AWG,O/V BLK/JACKET
30'	4	W000134P	CABLE,1/2 R/B GRV JKT 105C
27	C1	030-00109	Plug,SPIN, 5.08mm,BLK,ORG
8	C2	030-00104	Plug,2PIN, 2.08mm,BLK,ORG
1	P1	062-00189	PWRSPLY,24V,96W
1	P2	062-00189	PWRSPLY,24V,96W
15'	5	800118	WIRE,PVC 18AWG 300VSTR VIOLET
220	E3	030-00112	BULK,FERRULE, .75/14MM WHT
2	E2	030-00103	CONN,SOCKET,2PIN,5.08MM BLACK

Cable specification [length (cable reference)]



Revision Control  
A. Double crimp at J1 Controller  
B. Data Out move from L1 to L6  
C. Update cable length

- Instructions  
1. Cut the cable (refer to the reference number) to length. Label each end.  
2. Crimp ferrule, 030-00112 to the ends of each cable wire.  
3. Crimp ferrule, 030-00113 to specified wires.  
4. Insert wire into connectors (C1 and C2) according to pinout.